



Certificate

SQS herewith certifies that the company named below has a management system which meets the requirements of the standard specified below.

Bacher AG
Kägenstrasse 14
4153 Reinach BL
Switzerland

Scope of certification

Whole company

Field of activity

Construction of cabinets and other devices in steel, thin sheet metal processing, sheet metal constructions and components for rolling stock, such as carriers for exterior and interior equipment, driver cabin installations, interior sub-assemblies

Normative base

ISO 3834-2:2005

Quality requirements for the fusion welding of metallic materials Part 2, 1. Edition 2005

Scope(s) 17, 18

Validity 19.12.2018–14.09.2021
Issue 19.12.2018

Reg. no. 45334

X. Edelmann, President SQS

F. Müller, CEO SQS



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Swiss Association for Quality and Management Systems SQS
Bernstrasse 103, 3052 Zollikofen, Switzerland



Swiss Made





Attestation

SQS herewith certifies that the enterprise named below is qualified to carry out welding work in the areas specified below

Bacher AG
Kägenstrasse 14
4153 Reinach BL
Switzerland

Welding processes under EN ISO 4063	Materials group under CR ISO 15608	Other materials	Dimensions mm	Comments
131 (MIG)	8		t = 1.4–4 mm	BW
131 (MIG)	21		t = 2.1–3.9 mm	
131 (MIG)	23		t = 1.5–16 mm	
135 (MAG)	2.2		t = 3–12 mm	
135 (MAG)	1.2, 8		t = 1.4–12 mm	
141 (WIG)	23		t = 1–6 mm	
141 (WIG)	8		t = 1.4–10 mm	
141 (WIG)	2.2		t = 1.5–2.9 mm	
21 (RP)	1.2, 8, 23		t = 2 mm	
78 (BH)	21		t = 3 mm	
78 (BH)	8		t = 5 mm	

	Surname	First name	Description/Title
Welding supervisor:	Plötner	Christian	Dipl. Ing (TU) IWE
Deputizing:	Selig	Thierry	IWS
	Schütz	Markus	IWP

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