



Certificate

The SQS herewith attests that the organisation named below has a management system that meets the requirements of the normative base mentioned.

Bacher AG
Kägenstrasse 14
4153 Reinach BL
Switzerland

Scope of certification

Construction of cabinets and other devices in steel, thin sheet metal processing, sheet metal constructions and components for rolling stock, such as carriers for exterior and interior equipment, driver cabin installations, interior sub-assemblies

Normative base

ISO 3834-2:2005

Quality requirements for the fusion welding of metallic materials
Part 2, 1. Edition 2005

Reg. no. 45334

Validity 19. 12. 2018 – 14. 09. 2021
Issue 03. 12. 2020


A. Grisard, President SQS


F. Müller, CEO SQS



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Swiss Association for Quality
and Management Systems (SQS)
Bernstrasse 103, 3052 Zollikofen, Switzerland



The SQS herewith attests that the named below is qualified to carry out welding work in the areas specified below

Bacher AG
Kägenstrasse 14
4153 Reinach BL
Switzerland

Welding processes under EN ISO 4063	Materials group under CR ISO 15608	Other materials	Dimensions mm	Comments
131 (MIG)	8		t = 1.4–4 mm	BW
131 (MIG)	21		t = 2.1–3.9 mm	
131 (MIG)	23		t = 1.5–16 mm	
135 (MAG)	2.2		t = 3–12 mm	
135 (MAG)	1.2, 8		t = 1.4–12 mm	
141 (WIG)	23		t = 1–6 mm	
141 (WIG)	8		t = 1.4–10 mm	
141 (WIG)	2.2		t = 1.5–2.9 mm	
21 (RP)	1.2, 8, 23		t = 2 mm	
78 (BH)	21		t = 3 mm	
78 (BH)	8		t = 5 mm	

	Surname	First name	Description/Title
Welding supervisor:	Richter	Torsten	Level C
Deputizing:	Selig	Thierry	Level S
	Schütz	Markus	Level B

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