



Certificate

SQS herewith certifies that the company named below has a management system which meets the requirements of the standards specified below.

Bacher AG
4153 Reinach BL
Switzerland

Certified area

Whole Company

Field of activity

Construction of cabinets and other devices in steel, thin sheet metal processing, sheet metal constructions and components for rolling stock, such as carriers for exterior and interior equipment, driver cabin installations, interior sub-assemblies

Standards

ISO 9001:2008 **Quality Management System**
ISO 3834-2:2005 **Quality requirements for the fusion welding of metallic materials**
Part 2, 1. Edition 2005

Swiss Association for Quality and Management Systems SQS
Bernstrasse 103, CH-3052 Zollikofen
Issue date: January 1, 2016

This SQS Certificate is valid up to and including September 14, 2018
Scope numbers 17, 18
Registration number 11559

X. Edelman, President SQS

R. Glauser, CEO SQS



Trusted Cert





Attestation

SQS herewith certifies that the enterprise named below is qualified to carry out welding work in the areas specified below

Bacher AG 4153 Reinach BL Switzerland

Welding processes under ISO 15614 / ASME	Materials group under CR ISO 15608	Other materials	Dimensions mm	Comments
131 (MIG)	8.1		t = 1.4–4 mm	BW
	21		t = 2.1–3.9 mm	
131 (MIG)	23		t = 1.5–16 mm	
	21		t = 2.4–3.3 mm	BW
135 (MAG)	2.2		t = 3–12 mm	BW, S500MC
135 (MAG)	1.2, 8		t = 1.4–12 mm	
141 (WIG)	23		t = 1–6 mm	BW
	8		t = 1–6 mm	FW
	8		t = 1.4–10 mm	
	2.2		t = 1.5–2.9 mm	
	21		t = 1.5–4 mm	
21 (RP)	1.2, 8, 23		t = 2 mm	
78 (BH)	21		t = 3 mm	M3
	8.1		t = 5 mm	M5x30

Welding supervisor:	Surname	First name	Description/Title
	Plötner	Christian	Dipl. Ing (TU) IWE
Deputy:	Markus Selig	Schütz Thierry	IWP IWS

Swiss Association for Quality and Management Systems SQS
Bernstrasse 103, CH-3052 Zollikofen
Issue date: January 1, 2016

This SQS Attestation is valid up to and including September 14, 2018
Scope numbers 17, 18
Registration number 11559


X. Edelman, President SQS


R. Glauser, CEO SQS



Trusted Cert

